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# Neutron detection with LiCaAlF<sub>6</sub> scintillator doped with 3d-transition metal ions

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#### HIGHLIGHTS

• Neutron detection with 3d-transition metal ions doped LiCaAlF<sub>6</sub> is investigated.

• Single crystals of Ti, V, Mn, Fe, Co, Ni and Cu doped LiCaAlF<sub>6</sub> are grown.

• In α-ray induced emission spectra, Mn doped LiCaAlF<sub>6</sub> showed highest intensity.

• Mn doped LiCaAlF<sub>6</sub> coupled with Si-APD exhibited a clear neutron signal.

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#### ABSTRACT

Capability of thermal neutron detection was examined for LiCaAlF<sub>6</sub> (LiCAF) scintillators doped with 3dtransition metal ions. Their radioluminescence spectra were measured with an 241-Am source to simulate <sup>6</sup>Li(n,  $\alpha$ )<sup>3</sup>H reaction. The sufficiently intense radioluminescence was observed for the Mn, Co and Cu dopants, while only a weak one was observed for Ti, V, Fe and Ni. A Mn doped LiCAF crystal, which showed the highest radioluminescence intensity, was coupled with a Si avalanche photodiode for the examination of its neutron response. It was confirmed that the average current of the photodiode clearly increased under excitation with 13.5 meV neutron flux.

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# 1. Introduction

Scintillators are widely used in many applications of ionizing radiation, such as medical imaging or therapy (Yanagida et al., 2010), well-logging (Nikitin and Bliven, 2010), and basic physics research (Yamaoka et al., 2005). Some of these applications are the monitoring and imaging applications. The development of imaging and monitoring techniques using neutrons has started in the recent past. <sup>3</sup>He gas used in gas counters proved to be suitable and efficient solution. However, the contemporary <sup>3</sup>He gas depletion leads to development of new alternative detection elements. Although the other neutron gas detector, BF<sub>3</sub> gas proportional counter has been sometimes investigated, it did not sufficiently fulfill the requirements for neutron detectors, such as neutron detection efficiency, gas gain, and gamma sensitivity which are inferior to those of the <sup>3</sup>He gas detectors (Rezaei-Ochbelagh, 2012).

Inorganic neutron scintillators can be one of the solutions to replace the <sup>3</sup>He gas detectors. A single crystal of Eu:Lil, a mixture of <sup>6</sup>LiF and Ag:ZnS powders, and <sup>6</sup>Li loaded glass scintillator are well known traditional neutron scintillators (Eijk, 2004). Although these







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scintillators show good neutron response based on  ${}^{6}Li(n.\alpha)^{3}H$  reaction with high Q-value of 4.8 MeV, they are not fully valuable replacement for the <sup>3</sup>He detectors. Eu:LiI single crystal is significantly hygroscopic and needs to be packaged. The mixture of <sup>6</sup>LiF and Ag:ZnS powders is an opaque thin film and shows a low neutron detection efficiency. In contrast, colquiriite-type fluorides crystals such as LiCaAlF<sub>6</sub> (LiCAF) and LiSrAlF<sub>6</sub> (LiSAF) are known as host crystals of novel neutron scintillators which have are highly transparent and non-hygroscopic. Ce doped LiCAF (Yoshikawa et al., 2009, Yanagida et al., 2009a), Eu doped LiCAF (Yanagida et al., 2011a; Kawaguchi et al., 2008), Ce doped LiSAF, and Eu doped LiSAF (Yanagida et al., 2011b) showed suitable or superior scintillation properties. Higher light yield is first observed at Ce, Na codoped LiCAF (Yokota et al., 2011). Similar tendency is observed at the Eu and Na co-coped LiCAF. The light yield of Eu and Na codoped LiCAF (Yanagida et al., 2011c) is 4-5 times higher than that of conventional <sup>6</sup>Li-loaded glass scintillator. In addition, LiCAF-based neutron scintillators have low gamma-ray background due to lower effective atomic number ( $Z_{eff} = 14$ ) and lower density of 2.98 g/cm<sup>3</sup> when compared to <sup>6</sup>Li loaded glass and LiSAF scintillators. Scintillation properties of the other rare-earth ions doped LiCAF have been shown. Tm or Er doped LiCAF (Yoshikawa et al., 2010), Pr doped LiCAF (Yanagida et al., 2009b), and Nd doped LiCAF (Yanagida et al., 2012) were found to have light yield lower than Eu or Ce-doped LiCAF. However in LiCAF crystals, there is still a room for improvement and trying new doping ions. Neutron responses of LiCAF doped by 3d-transition metal ions (Ti, V, Cr, Mn, Fe. Co. Ni and Cu) have not been reported vet.

In the present work, we investigated the thermal neutron detection efficiency of LiCAF scintillation crystals doped with 3d-transition metal ions. The optical and scintillation properties of Ti, V, Mn, Fe, Co, Ni and Cu doped LiCAF crystals were evaluated. Finally, thermal neutron response of Mn:LiCAF coupled with a Si avalanche photodiode (Si-APD) was investigated using T2-3 thermal neutron beam port (MUSASI port) at Japan Research Reactor-3 (JRR-3).

## 2. Experimental

## 2.1. Crystal growth

Ti, V, Mn, Fe, Co, Ni and Cu doped LiCAF were grown by the micro-pulling-down (µ-PD) method (Yoshikawa et al., 2004; Yoshikawa et al., 2007). The chamber was equipped with CaF<sub>2</sub> window for visual observation of the solid/liquid interface to control the growth temperature using a charge coupled device (CCD) camera as a monitor. A high-purity graphite crucible was used and inductively heated using a radio-frequency generator. Starting materials were prepared from the stoichiometric mixture of TiF<sub>3</sub>, VF<sub>3</sub>, MnF<sub>2</sub>, FeF<sub>2</sub>, CoF<sub>2</sub>, NiF<sub>2</sub>, CuF<sub>2</sub>, LiF, CaF<sub>2</sub> and AlF<sub>3</sub> powders. They were thoroughly mixed and put into graphite crucibles. First, the chamber was evacuated up to  $10^{-4}$  Torr. Then, the crucible was heated up to 400 °C and was kept for about 1 h at this temperature to remove oxygen traces caused by moisture of raw materials and adsorbates on the chamber surface. During this baking procedure, the chamber was further evacuated down to  $10^{-5}$  Torr. After the baking, the recipient was filled with high purity Ar gas (99.999%) and CF<sub>4</sub> gas (99.999%) until the ambient pressure. Finally, the crucible was heated up to the melting temperature of LiCAF (  $\sim$  820 °C). The growth rate was 0.1 mm/min.

# 2.2. Optical and radioluminescence measurements

Grown crystals were cut and polished to a size of  $2 \times 10 \times 1^{t}$  mm<sup>3</sup>. Transmittance of the sample pieces were measured by JASCO V530

spectrometer, and  $\alpha$ -ray induced emission spectra by <sup>241</sup>Am 5.5 MeV  $\alpha$ -ray source (4 MBq) with Edinburgh Instruments FLS920 with 1 nm resolution. The detailed explanation about the  $\alpha$ -ray radio-luminescence spectrum is given in the reference (Yanagida et al., 2011d). Transmittance and emission spectra were measured from the wide surface of the sample.

#### 2.3. Thermal neutron detection with Si-APD

In order to evaluate thermal neutron induced scintillation response, Mn doped LiCAF scintillator was coupled with a Si-APD (Hamamatsu S8664-1010) using an optical grease (OKEN 6262A). Mn:LiCAF scintillator exhibited the highest radio-luminescence intensity among present samples. The basic parameters of the used Si-APD (not the same one but the same series) can be found in Yanagida et al. (2011e). The MUSASI port in JRR-3 was used as the thermal neutron beam source. This beam source generates thermal neutrons with a flux of 800,000 n/cm<sup>2</sup>/s at the beam port  $(5 \text{ cm} \times 5 \text{ cm})$ . The neutron energy was fixed as 13.5 meV using the Pyloric Graphite crystal monochromator. The Si-APD was connected with a picoampermeter (KEITHLEY 237 HIGH VOLTAGE SOURCE MEASURE UNIT) which acted as high voltage supply and a current meter. The output current was recorded in a voltage range of 300-400 V with every 1 V under thermal neutron irradiation. A removable 1 mm thick Cd metal board was put between the sample and the beam port as a passive shield to compare the signal output and the background. Because the neutron energy was 13.5 meV, these thermal neutrons were fully absorbed by 1 mm thick Cd.

# 3. Results and discussions

#### 3.1. Crystal elaboration

3d-transition metal ions doped LiCAF crystals were successfully grown by the  $\mu$ -PD method. Grown crystals were cut and polished to a physical size of approximately  $2 \times 10 \times 1^t$  mm<sup>3</sup>. Appearance of cut and polished Mn doped LiCAF is shown in the inset of Fig. 1. The crystal had no cracks and looked visibly transparent.

#### 3.2. Optical and radioluminescence properties

Radioluminescence spectra of 3d-transition metal ions doped LiCAF crystals were evaluated under  $^{241}$ Am 5.5 MeV  $\alpha$ -ray excitation. Unfortunately, no emission peaks were detected in Ti, V, Fe

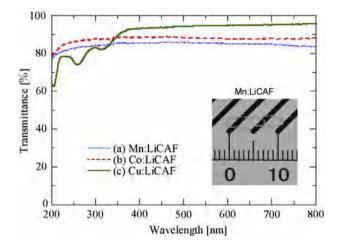


Fig. 1. Transmittance spectra of Mn, Co, and Cu, doped LiCAF with photograph of Mn doped LiCAF single crystal.

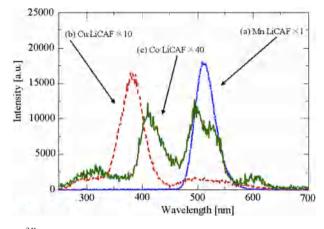


Fig. 2.  $^{241}\text{Am}$   $\alpha\text{-ray}$  excited radioluminescence spectrum of Mn, Co, and Cu, doped LiCAF.

and Ni doped LiCAF around the wavelength of 200–800 nm which was a sensitivity range of standard photodetectors such as a photomultiplier and a Si photodiode. On the other hand, Mn, Co and Cu doped LiCAF showed clear emission peaks.

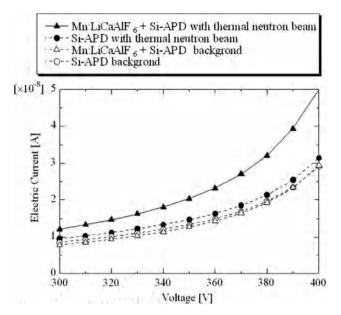
Mn doped LiCAF has the highest emission intensity among these crystals and the emission bands peaked at wavelength of 520 nm, as shown in Fig. 2(a). The luminescence band was assigned to  $^{4}T_{1g} \rightarrow ^{6}A_{1g}$  transition of Mn<sup>2+</sup> ions in LiCAF host. Then, Fig. 1 displays the transmission spectrum of three LiCAF samples. In Mn:LiCAF, no absorption bands were observed and it was consistent with the previous results reported in True et al. (2004), where the excitation bands only in the VUV region were found.

Radioluminescence spectrum of Co-doped LiCAF is shown in Fig. 2 (curve b). Broad emission peaks were observed around wavelengths of 320, 410, 505, 530 and 600 nm. Luminescence properties of Co-doped LiCAF was not previously researched, however, these peaks were similar to those of Co doped CaF<sub>2</sub> and Co doped SrF<sub>2</sub> (Alcalá and Alonso, 1979, 1981). Differences between Co-doped LiCAF and Co-doped CaF<sub>2</sub> or SrF<sub>2</sub> at wavelength around 300-450 nm could be explained by the overlap with the emission bands of self-trapped exciton (STE) of CaF<sub>2</sub> and SrF<sub>2</sub>. In the transmittance spectrum in Fig. 1(curve b) no clear absorption bands were observed.

Radioluminescence spectrum and transmittance spectrum of Cu doped LiCAF are displayed in Fig. 2 (curve c) and Fig. 1 (curve c), respectively. Emission and absorption bands can be ascribed to  ${}^{1}A_{1g} \rightarrow {}^{1}E_{g}$  and  ${}^{1}A_{1g} \rightarrow {}^{1}T_{2g}$  transitions, according to previously reported results on Cu-doped LiF (Nepomnyashchikh et al., 2011). Among present samples with detectable scintillation light, the emission intensity of Cu-doped LiCAF was weaker than that of the Mn doped one.

#### 3.3. Thermal neutron detection with Si-APD

Among LiCAF crystals doped with 3d-transition ions, the Mn doped one showed the highest emission intensity. Therefore we tried to detect thermal neutrons with Mn doped LiCAF coupled with the Si-APD in the current (integrated) mode because luminescence of Mn ions was known to show slow luminescence with ms-scale decay time and was difficult to be detected in the photon counting (pulse height) mode. Fig. 3 shows I–V curves characterizing the used Si-APD detection system. When the Si-APD was irradiated with neutrons, slightly small change was observed when the Cd shield was introduced or removed. It could be caused possibly due to background gamma-rays from environment or from Cd shield which could emit gamma-rays upon neutron absorption.



**Fig. 3.** I–V curves of Si-APD with no sample and Mn doped LiCAF under thermal neutron irradiation (without Cd plate) or no irradiation (with Cd plate).

As it is a common characteristic for the Si-APD, the output current increased with the increasing bias voltage due to the internal avalanche gain. Although detailed device structure and doping impurities of this Si-APD are not published, if B or Li is introduced, the APD itself could be slightly sensitive to thermal neutrons. Fig. 3 also represents the I–V profile of the Si-APD coupled with Mn doped LiCAF with and without the Cd shield. It was clear that the background levels of the Si-APD itself and the Si-APD coupled with Mn doped LiCAF were almost the same. When Mn doped LiCAF was irradiated by thermal neutrons without the Cd shield, the output current clearly exceeded the background level. This is a clear evidence that Mn doped LiCAF can detect thermal neutrons and converts neutrons to scintillation photons. Thus, Mn doped LiCAF successfully worked as a neutron scintillator in the current mode.

# 4. Conclusions

Ti, V, Mn, Fe, Co, Ni and Cu doped LiCAF crystals were grown by the  $\mu$ -PD method. Among them, Mn, Co and Cu doped LiCAF crystals exhibited clear emission peaks under <sup>241</sup>Am  $\alpha$ -ray excitation simulating <sup>6</sup>Li(n,  $\alpha$ )<sup>3</sup>H reaction, and Mn:LiCAF showed the highest emission intensity. Finally, Mn:LiCAF coupled with the Si-APD was irradiated by 13.5 meV thermal neutron flux in JRR-3 and as a result, Mn doped LiCAF exhibited a clear neutron signal.

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